



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2126-0730
Job Sheet 169064



Part No: D2126-0730

Job Qty: 2 ea

Part Name: Locking Seal-73.0"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/17

Job Tracking No:

Due Date: 12/5/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Rotorcraft Services Group Inc - RSG (CTEXA02)

Attention: Accounts Payable, 3901 N Main Street Fort Worth, TX, 76106 USA ph:(817) 625-8028

Note: D2126 REV.D IPP REV:A 17.11.30 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/4/17	0.00	0.00	Start Up Small Fab-1		FF
100	Small Fab	2 pcs		12/5/17	0.00	0.10	Small Fab-1		FF
110	QC	2 pcs		12/5/17	0.00	0.00	QC5		2B
120	Packaging	2 pcs		12/5/17	0.00	0.00	Packaging3-1		57408 A1
130	QC21-FG	2 Ea		12/5/17	0.00	0.00	QC21		4

Part Op 100 - CUT TO SIZE (73.00")

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location: _____

130 - QC21- Final Inspection - Work Order Release

DEC 04 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2126	12	36	0	0

Part Specifications

Specifications could not be found.

Plex 11/30/17 9:09 AM dart.poulin.mario

D2126-0730 — F144146

Root Cause		OTHER :	
☐ Misidentified	☐ Past Expiry Date	☐ Substation	☐ LOA
☐ Tribal Knowledge	☐ Internal Transport	☐ Material	☐ Handling/Pre
☐ Equip/Tooling	☐ Doc/Data	☐ Design	☐ Environment
☐ No Re-verification	☐ Operator	☐ Offset/Setup	☐ Supplier
☐ Training	☐ Use for Testing	☐ Poor Information	☐ Rushing
☐ Product Improvement	☐ Process Improvement	☐ Manufacturing Process	☐ Past Due


S015982

Locking Seal - 73.0"

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CANADA
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www.dartaerospace.com

☐ Turning Sequence	☐ Misread	☐ Finish	☐ Drawing	☐ Part Moved	☐ Part Lost/Missing	☐ Part Incorrect	☐ Over/Under tolerance	☐ Outside Dimensions	☐ Positioned Wrong
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PART NO:
Revision:
Operation:
Change No:

D2126 - 0730
Start up Operation

Mfg Date: 11/30/17
Job No: 169064

QC / QA Coordinator Approval		Lead hand / Supervisor Approval Verification		Completed By	
MRB (QS1042) Approval		QTY Effective :		Step #:	
Disposition		Description Work Order Deviation		Date :	
AGAINST DEPARTMENT/PROCESS		DISPOSITION		Work Order:	
☐ Engineering	☐ Quality	☐ Other	☐ Rework	☐ Scrap	☐ Use-as-is
☐ Water Jet	☐ Prod. Eng. Coord.	☐ Rec/Store/Packaging	☐ Skid-tube	☐ Machining	☐ Thermoforining
☐ Supplier	☐ Cross tube	☐ Small Fab	☐ Large Fab	☐ Composite	☐ Supplier